# A Mathematical Model to Predict the Tensile Strength of Asphalt Concrete Using Quarry Dust Filler

#### Kenneth Miebaka Oba

**Abstract** - The Indirect Tensile Strength is the easiest way to determine the tensile strength of Asphalt concrete, which in turn determines the ability of the concrete to withstand cracking, fatigue, and rutting. In this study, four ingredients of the asphalt concrete blend being asphalt binder, sand, granite, and quarry dust filler were used to produce the specimens. Scheffe's simplex theory was used for four mix ratios in a {4,2} experimental design which resulted in additional six mix ratios. For purposes of verification and testing, additional ten mix ratios were generated. The twenty asphalt concrete mix ratios were subjected to laboratory experiments to determine their Indirect Tensile Strengths. The results of the first ten Indirect Tensile Strengths were used for the calibration of the model constant coefficients, while those from the second ten were used for the model verification using Scheffe's simplex lattice design. A mathematical regression model was derived from the experimental results, with which the Indirect Tensile Strengths were predicted. The derived model was subjected to a two-tailed t-test with 5% significance, which ascertained the model to be adequate with an R<sup>2</sup> value of 0.7848. The study revealed that Sheffe's model can also be applied to asphalt concrete. Asphalt concrete mix ratios were subjected to laboratory experiments to determine their Indirect Tensile Strengths.

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Index Terms: Asphalt Concrete, Indirect Tensile Strength, Scheffe's Simplex Lattice, Quarry Dust

### 1. INTRODUCTION

Flexible pavements are subjected to repeated wheel loads that result in cracking, fatigue, and rutting of the pavement. The higher the tensile strength, the higher the ability of the pavement to resist cracking and fatigue. The indirect tensile strength is the easiest way to determine the tensile strength of an asphalt concrete specimen using the split tensile test, as it is not easy to determine the tensile strength directly.

In this study, a mathematical model was derived using Scheffe's simplex theory, with which the Split tensile strengths of asphalt concrete specimens were predicted. There were four components in the asphalt concrete mix (quarry dust, asphalt binder, sand, and granite). This is a rather unpopular application of Scheffe's model in civil engineering research, as most similar works were done in Portland cement concrete, hence a vital research gap.

#### 2. LITERATURE REVIEW

Several authors have studied the Indirect Tensile Strengths (ITS) of asphalt concrete [1]–[7]. Some of them [4], [5] looked at the effect of temperature on the asphalt concrete with respect to how it affects the ITS, while some, such as [2] studied the use of industrial waste materials in order to promote sustainability.

#### 2.1 Scheffe's Simplex Theory

Several authors such as [8]–[14] have carried out concrete mixture research with the development of mathematical models. Most of such works were based on Scheffe's Simplex theory. However, all the above authors have carried out their research works on Portland cement concrete. None of them has applied the Scheffe's model to asphalt concrete.

Scheffe's model is based on the simplex lattice and simplex theory or approach [15]. The simplex approach considers a number of components, q, and a degree of polynomial, m. The sum of all the *i*<sup>th</sup> components is not greater than 1. Hence

$$\sum_{i=1}^{r} x_i = 1 \tag{1}$$

$$x_1 + x_2 + \dots + x_q = 1 \tag{2}$$

with  $0 \le x \le 1$ . The factor space becomes  $S_{q-1}$ . According to [15] the  $\{q,m\}$  simplex lattice design is a symmetrical arrangement of points within the experimental region in a suitable polynomial equation representing the response surface in the simplex region.

The number of points  $C_m^{(q+m-1)}$  has (m+1) equally spaced values of  $x_i = 0$ , 1/m, 2/m, ..., m/m. For a 3-component mixture with degree of polynomial 2, the corresponding number of points will be  $C_2^{(3+2-1)}$  which gives 6 (eq. 3 or eq. 4 below) with number of spaced values, 2+1 = 3, that is  $x_i = 0$ , 1/2, and 1 and design points of (1,0,0), (0,1,0), (0,0,1), (1/2,1/2,0), (1/2,01/2), and (0,1/2,1/2). Similarly, for a {4,2} simplex, there will be 10 points with  $x_i = 0$ , 1/2, and 1 as spaced values. The 10 design points are (1,0,0,0), (0,1,0,0), (0,0,1,0), (0,0,0,1), (1/2,1/2,0,0), (1/2,0,1/2,0), (1/2,0,0,1/2), (0,1/2,1/2,0), (0,1/2,0,1/2), (0,0,1/2,1/2).

$$N = C_n^{(q+n-1)} \tag{3}$$

$$N = \frac{(q+n-1)!}{(q-1)! (n)!}$$

or

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(4)

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For a polynomial of degree m with q component variables where eq. (2) holds, the general form is:

$$Y = b_0 + \sum b_i x_i + \sum b_{ij} x_i x_j + \sum b_{ijk} x_i x_j x_k + \dots + \sum b_{i1,i2\dots in} x_{i1} x_{i2} x_{in}$$
(5)

Where  $1 \le i \le q$ ,  $1 \le i \le j \le q$ ,  $1 \le i \le j \le k \le q$ , and  $b_0$  is the constant coefficient.

*x* is the pseudo component for constituents *i*, *j*, and *k*.

When  $\{q, m\} = \{4, 2\}$ , eq. (5) becomes:  $Y = b_0 + b_1 x_1 + b_2 x_2 + b_3 x_3 + b_4 x_4 + b_{12} x_1 x_2 + b_{13} x_1 x_3 + b_{13$  $b_{14}x_1x_4 + b_{23}x_2x_3 + b_{24}x_2x_4 + b_{34}x_3x_4 + b_{11}x_1^2 +$  $b_{22}x_2^2 + b_{33}x_3^2 + b_{44}x_4^2$ (6) and eq. (2) becomes  $x_1 + x_2 + x_3 + x_4 = 1$ (7)Multiplying eq. (7) by  $b_0$  gives

$$b_0 x_1 + b_0 x_2 + b_0 x_3 + b_0 x_4 = b_0$$

(8)Multiplying eq. (7) successively by  $x_1$ ,  $x_2$ ,  $x_3$ , and  $x_4$  and making  $x_1$ ,  $x_2$ ,  $x_3$ , and  $x_4$  the subjects of the respective formulas:

$$x_{1}^{2} = x_{1} - x_{1}x_{2} - x_{1}x_{3} - x_{1}x_{4}$$

$$x_{2}^{2} = x_{2} - x_{1}x_{2} - x_{2}x_{3} - x_{2}x_{4}$$

$$x_{3}^{2} = x_{3} - x_{1}x_{3} - x_{2}x_{3} - x_{3}x_{4}$$
Substituting eq. (8) and eq. (9) into eq. (6) we have:  

$$Y = b_{0}x_{1} + b_{0}x_{2} + b_{0}x_{3} + b_{0}x_{4} + b_{1}x_{1} + b_{2}x_{2} + b_{3}x_{3} + b_{4}x_{4}$$

$$+ b_{12}x_{1}x_{2} + b_{13}x_{1}x_{3} + b_{14}x_{1}x_{4} + b_{23}x_{2}x_{3}$$

$$+ b_{24}x_{2}x_{4} + b_{34}x_{3}x_{4}$$

$$+ b_{11}(x_{1} - x_{1}x_{2} - x_{1}x_{3} - x_{1}x_{4})$$

$$+ b_{22}(x_{2} - x_{1}x_{2} - x_{2}x_{3} - x_{2}x_{4})$$

$$+ b_{33}(x_{3} - x_{1}x_{3} - x_{2}x_{3} - x_{3}x_{4})$$

$$Y = (b_{0} + b_{1} + b_{11})x_{1} + (b_{0} + b_{2} + b_{22})x_{2} + (b_{0} + b_{3} + b_{3})x_{3} + (b_{0} + b_{0} + b_{0})x_{3} + (b_{0} + b_{0})x_{3} + (b_{0} + b_{0} + b_{0})x_{3} + (b_{0} + b_{0})x_{3} + (b_$$

$$b_{33}x_3 + (b_0 + b_4 + b_{44})x_4 + (b_{12} - b_{11} - b_{22})x_1x_2 + (b_{13} - b_{11} - b_{33})x_1x_3 + (b_{14} - b_{11} - b_{44})x_1x_4 + (b_{23} - b_{22} - b_{33})x_2x_3 + (b_{24} - b_{22} - b_{44})x_2x_4 + (b_{34} - b_{33} - b_{44})x_3x_4$$

$$(10)$$

## 3. MATERIALS AND METHODS

Asphalt binder, sand, granite, and quarry dust were the materials used to produce the asphalt concrete. The asphalt binder content was varied between 4.5% and 6% of the total weight of the samples. The specific gravities of the constituent materials were carried out as well as the bulk

$$\begin{aligned} \beta_1 &= b_0 + b_1 + b_{11} \\ \beta_2 &= b_0 + b_2 + b_{22} \\ \beta_3 &= b_0 + b_3 + b_{33} \\ \beta_4 &= b_0 + b_4 + b_{44} \\ \beta_{12} &= b_{12} - b_{11} - b_{22} \\ \beta_{13} &= b_{13} - b_{11} - b_{33} \\ \beta_{14} &= b_{14} - b_{11} - b_{44} \\ \beta_{23} &= b_{23} - b_{22} - b_{33} \\ \beta_{24} &= b_{24} - b_{22} - b_{44} \\ \beta_{34} &= b_{34} - b_{33} - b_{44} \end{aligned}$$

$$(11)$$

Substituting eq. (11) into eq. (10) gives  $Y = \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_3 + \beta_4 x_4 + \beta_{12} x_1 x_2 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_1 x_2 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_1 x_2 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_1 x_2 + \beta_{13} x_1 x_3 + \beta_{13} x_1 x_1 + \beta_{13} x_1 + \beta_{1$  $\beta_{14}x_1x_4 + \beta_{23}x_2x_3 + \beta_{24}x_2x_4 + \beta_{34}x_3x_4$ (12)This can be rewritten as:

$$Y = \sum_{i=1}^{4} \beta_i x_i + \sum_{1 \le i \le j \le 4} \beta_{ij} x_i x_j$$
(13)

Where the response, Y is a dependent variable (Indirect Tensile strength of concrete). Eq. (12) is the general equation for a {4,2} polynomial, and it has 10 terms, which conforms to Scheffe's theory in eq. (3).

Let Yi denote response to pure components, and Yij denote response to mixture components in *i* and *j*. If  $x_i=1$  and  $x_j=0$ , sice  $j \neq i$ , then

$$\boldsymbol{Y}_i = \boldsymbol{\beta}_i \tag{14}$$

Which means

$$\sum_{i=1}^{4} \beta_i x_i = \sum_{i=1}^{4} Y_i x_i \tag{15}$$

Hence, from eq. (14)  $Y_1 = \beta_1$  $Y_2 = \beta_2$  $Y_3 = \beta_3$ (16) $Y_4 = \beta_4$ 

According to [15], 
$$\beta_{ij} = 4Y_{ij} - 2\beta_i - 2\beta_j$$
 (17)  
Substituting eq. (14)  $\beta_{ij} = 4Y_{ij} - 2Y_i - 2Y_j$  (18)

specific gravity of the compacted specimen. Two replicates were made for the compacted specimen with cylindrical diameter of 10.16cm with height of 6.35cm. This gives a total of 8 specimens in the first round of experiments. Table 1 below shows the Marshal Design results for the specimen with 4.5% binder content.

#### TABLE 1 Mix design Results for 4.5% Pb IJSER © 2019 http://www.ijser.org

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S/N	Description	Binder	Absorbed binder	Effective binder	Fine	Coarse	Filler	Void	
	% aggregate				42	54	4		
	% weight of compacted specimen	4.5	0			95.5			
	Bulk density of compacted specimen (g/cm <sup>3</sup> )				2.29			-	
	Total weight (g)	53.052	0.000			1125.874			
	Weight of ingredient (g)	53.052	0.000		472.867	607.972	45.035	0	
1	Specific gravity	1.051	0		2.623	2.75	2.677		
	Volume of compacted specimen (cm <sup>3</sup> )	514.815							
	Volume (cm <sup>3</sup> )	50.477	0.000	50.477	180.277	221.081	16.823	46.157	
	VTM (%)				9.0				
VMA (%) 18.8									
	VFA (%)	52.2							

The same procedure was repeated for 5%, 5.5%, and 6% binder contents and the summary of the results given in table 2 below.

Table 2		
Mix design Result	summary	

% Рь	Quarry dust (g)	Asphalt (g)	Sand (g)	Granite (g)	
4.5	45.035	53.052	472.867	607.972	
5	45.697	60.128	479.823	616.915	
5.5	46.091	67.064	483.959	622.233	
6	46.322	73.919	486.385	625.352	

The first four mix ratios were derived from table 2 as: AC4.5 = [0.8489 1 8.9133 11.4600]; AC5 = [0.7600 1 7.9800 10.2600]; AC5.5 = [0.6873 1 7.2164 9.2782]; AC6 = [0.6267 1 6.5800 8.4600];

These can be put in matrix form as follows:

	0.8489	0.7600	0.6873	0.626743	
	1	1	1	1	
c _	8.9133	7.9800	7.2164	1 6.5800 8.4600	(19)
5-	11.4600	10.2600	9.2782	8.4600	(19)

Their corresponding pseudo components are given as:

$$X = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(20)

With centre points

	· · r	-					
$X_{12} = [0.5]$	0.5	0	0];	$X_{13} = [0.5]$	0	0.5	0];
$X_{14} = [0.5]$	0	0	0.5];	$X_{23} = [0]$	0.5	0.5	0];
$X_{24} = [0]$	0.5	0	0.5];	$X_{34} = [0]$	0	0.5	0.5]
Accordin	g to	So	cheffe, (1958),				
$S_{ij} = XS_i$	-						(21)

Substituting,

$\begin{bmatrix} S_{12} \\ S_{13} \\ S_{14} \\ S_{23} \end{bmatrix} =$	= [0.5 0.5 0.5		0 0.5 0	0 0 0.5 0	*	0.8044 0.7681 0.7378 0.7236	(22)
L <sup>O</sup> 23 J	L 0	0.5	0.5	01		LU./2301	

This process is repeated for  $S_{24}$  and  $S_{34}$ . Similarly, this process is repeated for an additional 10 (control) points that will be used for the verification of the formulated model (second round of experiments). The regular tetrahedrons for the actual components with their corresponding pseudo components are given in figures (1) and (2) respectively.

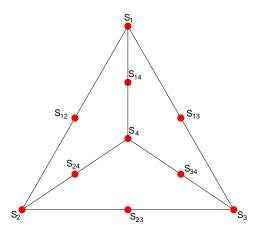


Fig. 1. Simplex plot for actual components

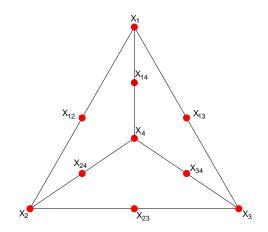


Fig. 2. Simplex plot for pseudo components

C	Ac	tual Comp	onents		Desmanas	Pseudo Components				
Sample Points	Quarry dust	Asphalt	Sand	Granite	Response Y <sub>exp</sub>	Quarry dust	Asphalt	Sand	Granite	
1 011115	S1	S <sub>2</sub>	S <sub>3</sub>	S4	1 exp	$X_1$	X2	X3	$X_4$	
AC4.5	0.8489	1	8.9133	11.4600	$Y_1$	1	0	0	0	
AC5	0.7600	1	7.9800	10.2600	Y2	0	1	0	0	
AC5.5	0.6873	1	7.2164	9.2782	Y3	0	0	1	0	
AC6	0.6267	1	6.5800	8.4600	$Y_4$	0	0	0	1	
N1	0.8044	1	8.4467	10.8600	Y <sub>12</sub>	0.5	0.5	0	0	
N2	0.7681	1	8.0648	10.3691	Y <sub>13</sub>	0.5	0	0.5	0	
N3	0.7378	1	7.7467	9.9600	Y <sub>14</sub>	0.5	0	0	0.5	
N4	0.7236	1	7.5982	9.7691	Y23	0	0.5	0.5	0	
N5	0.6933	1	7.2800	9.3600	Y <sub>24</sub>	0	0.5	0	0.5	
N6	0.6570	1	6.8982	8.8691	Y <sub>34</sub>	0	0	0.5	0.5	

Actual Mix Ratios	Table 3	
	Actual Mix Ratios	s

	Control Points												
0 1	Ad	ctual Comp	onents		D	Pse	eudo Comp	onents					
Sample Points	Quarry dust	Asphalt	Sand	Granite	Response Y <sub>exp</sub>	Quarry dust	Asphalt	Sand	Granite				
TOIIIts	<b>S</b> 1	S <sub>2</sub>	S <sub>3</sub>	S4	1 exp	$X_1$	X2	X3	X4				
C1	0.7654	1.0000	8.0366	10.3327	Y <sub>C1</sub>	0.3333	0.3333	0.3333	0.0000				
C2	0.7176	1.0000	7.5345	9.6873	Yc2	0.0000	0.6250	0.1250	0.2500				
C3	0.8065	1.0000	8.4679	10.8873	Yс3	0.6250	0.2500	0.1250	0.0000				
C4	0.6913	1.0000	7.2588	9.3327	Yc4	0.0000	0.3333	0.3333	0.3333				
C5	0.7452	1.0000	7.8244	10.0600	Yc5	0.3333	0.3333	0.0000	0.3333				
C6	0.7140	1.0000	7.4974	9.6395	Yc6	0.2500	0.1250	0.2500	0.3750				
C7	0.7368	1.0000	7.7361	9.9464	Yc7	0.2500	0.1250	0.6250	0.0000				
C8	0.6787	1.0000	7.1262	9.1623	Yc8	0.1250	0.1250	0.1250	0.6250				
C9	0.7209	1.0000	7.5699	9.7327	Yc9	0.3333	0.0000	0.3333	0.3333				
C10	0.7307	1.0000	7.6724	9.8645	Yc10	0.2500	0.2500	0.2500	0.2500				

Table 4

### 4. INDIRECT TENSILE TEST

The Asphalt concrete samples were prepared in cylindrical shapes of 63.5mmX101.6mm diameter. The split tensile test which is the most commonly used indirect tensile test was used to determine the tensile strength of the asphalt concrete specimens. The specimens were subjected to a compressive load along the vertical diameter at a constant rate. This brought about a tensile split in the specimen. The Indirect tensile strength is then determined by,

$$f_t = \frac{2P}{\pi L d} \tag{23}$$

Where P = the load at failure (KN)

d = the diameter of the specimen in millimetres

*L*= the span length of specimen in millimetres

Two replicates were made, and the average taken and recorded.

		11	ndirect Te	nsile Strei	ngth of Aspha			Indirect Tensile Strength of Asphalt Concrete											
0 1	Load	(KN)	<b>T</b> ( )	1 ( )		Inc	lirect Tensi N/mı)	le Strength											
Sample			L (m)	d (m)	<u>2</u> P														
	A	В			πLd	A	В	Average											
AC4.5	10.05	9.94	101.6	63.5	9.868E-05	0.992	0.981	0.986											
AC5	10.52	10.24	101.7	63.4	9.873E-05	1.039	1.011	1.025											
AC5.5	11.25	11.76	101.6	63.3	9.899E-05	1.114	1.164	1.139											
AC6	12.12	12.23	101.5	63.6	9.862E-05	1.195	1.206	1.201											
N1	10.06	10.05	101.6	63.5	9.868E-05	0.993	0.992	0.992											
N2	11.85	11.88	101.5	63.4	9.893E-05	1.172	1.175	1.174											
N3	12.3	12.26	101.6	63.7	9.837E-05	1.210	1.206	1.208											
N4	12.26	12.25	101.8	63.4	9.864E-05	1.209	1.208	1.209											
N5	10.94	11.37	101.7	63.3	9.889E-05	1.082	1.124	1.103											
N6	11.05	11.1	101.5	63.5	9.877E-05	1.091	1.096	1.094											
C1	11.2	11.58	101.5	63.5	9.877E-05	1.106	1.144	1.125											
C2	11.2	11.59	101.4	63.7	9.856E-05	1.104	1.142	1.123											
C3	10.99	10.98	101.6	63.6	9.852E-05	1.083	1.082	1.082											
C4	11.25	11.27	101.7	63.5	9.858E-05	1.109	1.111	1.110											
C5	11.33	11.29	101.5	63.4	9.893E-05	1.121	1.117	1.119											
C6	11.69	11.99	101.6	63.3	9.899E-05	1.157	1.187	1.172											
C7	12.32	12.23	101.6	63.5	9.868E-05	1.216	1.207	1.211											
C8	11.78	11.65	101.6	63.6	9.852E-05	1.161	1.148	1.154											
C9	12.13	11.91	101.7	63.5	9.858E-05	1.196	1.174	1.185											
C10	11.2	11.96	101.6	63.7	9.837E-05	1.102	1.176	1.139											

Table 5 Indirect Tensile Strength of Asphalt Concrete

# 4.1 Scheffe's Model for Indirect Tensile Strength

The coefficients of polynomial from table (5), eq. (16), and eq. (18) are:

 $\beta_1 = 0.986, \ \beta_2 = 1.025, \ \beta_3 = 1.139, \ \beta_4 = 1.201, \ \beta_{12} = 4Y_{12} - 2Y_1 - 2Y_2 \ \beta_{12} = 4 * 0.992 - 2 * 0.986 - 2 * 1.025 = -0.054 \ \text{Similarly}, \ \beta_{13} = 0.446, \ \beta_{14} = 0.458, \ \beta_{23} = 0.508, \ \beta_{24} = -0.404, \ \beta_{34} = -0.304.$ 

Substituting the above coefficients into eq. (12) gives

$$\begin{array}{l} Y = 0.986x_1 + 1.025x_2 + 1.139x_3 + 1.201x_4 - \\ 0.054x_1x_2 + 0.446x_1x_3 + 0.458x_1x_4 + \\ 0.508x_2x_3 - 0.404x_2x_4 - 0.304x_3x_4 \end{array}$$

Eq. (24) above is the mathematical model to predict the Indirect Tensile strength of Asphalt concrete using quarry dust as filler for the fine aggregates.

0 1	р	Pse	eudo Comp	onents		Indirect Tensile		
Sample Points	Response Y <sub>exp</sub>	Quarry dust	Asphalt	Sand	Granite	Strength,	Y (MPa)	
1 011115	1 exp	$X_1$	X2	X3	$X_4$	Yexp	Ypred	
AC4.5	$Y_1$	1	0	0	0	0.986	0.986	
AC5	Y <sub>2</sub>	0	1	0	0	1.025	1.025	
AC5.5	Y3	0	0	1	0	1.139	1.139	
AC6	$Y_4$	0	0	0	1	1.201	1.201	
N1	Y <sub>12</sub>	0.5	0.5	0	0	0.992	0.992	
N2	Y <sub>13</sub>	0.5	0	0.5	0	1.174	1.174	
N3	Y <sub>14</sub>	0.5	0	0	0.5	1.208	1.208	
N4	Y <sub>23</sub>	0	0.5	0.5	0	1.209	1.209	
N5	Y <sub>24</sub>	0	0.5	0	0.5	1.103	1.103	
N6	Y34	0	0	0.5	0.5	1.094	1.094	
C1	Yc1	0.3333	0.3333	0.3333	0.0000	1.125	1.150	
C2	Yc2	0.0000	0.6250	0.1250	0.2500	1.123	1.107	
C3	<b>Ү</b> сз	0.6250	0.2500	0.1250	0.0000	1.082	1.057	
C4	Y <sub>C4</sub>	0.0000	0.3333	0.3333	0.3333	1.110	1.140	
C5	Yc5	0.3333	0.3333	0.0000	0.3333	1.119	1.111	
C6	Y <sub>C6</sub>	0.2500	0.1250	0.2500	0.3750	1.172	1.164	
C7	Y <sub>C7</sub>	0.2500	0.1250	0.6250	0.0000	1.211	1.194	
C8	Y <sub>C8</sub>	0.1250	0.1250	0.1250	0.6250	1.154	1.167	
C9	Yc9	0.3333	0.0000	0.3333	0.3333	1.185	1.175	
C10	Y <sub>C10</sub>	0.2500	0.2500	0.2500	0.2500	1.139	1.151	

Table 6 Experimental and predicted values of Indirect Tensile Strength of Asphalt Concrete

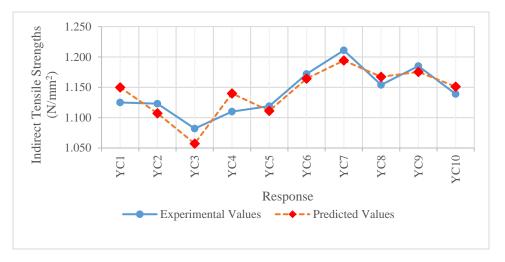


Fig. 3. Comparison between Experimental and Predicted Indirect Tensile Strengths

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#### 4.2 Test of adequacy of the model

A two-tailed student t-test was carried out at 95% confidence level, which implies 100 - 95 = 5% significance. Since it is a two-tailed, significance = 5/2 = 2.5%

Hence significance level = 100 - 2.5 = 97.5%

Let D be difference between the experimental and predicted responses

The mean of the difference,

The variance of the difference,

$$D_a = \frac{1}{n} \sum_{i=1}^{n} D_i \tag{25}$$

$$S^{2} = \left(\frac{1}{n-1}\right) \sum_{i=1}^{n} (D - D_{a})^{2}_{i}$$
(26)

 $t_{calculated} = \frac{D_a \sqrt{n}}{S}$ 

Where n = number of observations with degree of freedom n - 1.

$$S^{2} = \frac{0.003}{10 - 1}$$
$$S = \sqrt{0.019} = 0.019$$
$$t_{calculated} = 0.038$$

Comula	Indirect Ten	sile Strength		t-test	
Sample	Yexperimental	$\mathbf{Y}_{predicted}$	$D=Y_{exp}-Y_{pred}$	Da-D	$(D-D_a)^2$
C1	1.125	1.150	-0.025	0.025	0.001
C2	1.123	1.107	0.016	-0.016	0.000
C3	1.082	1.057	0.025	-0.025	0.001
C4	1.110	1.140	-0.030	0.030	0.001
C5	1.119	1.111	0.008	-0.008	0.000
C6	1.172	1.164	0.008	-0.007	0.000
C7	1.211	1.194	0.017	-0.017	0.000
C8	1.154	1.167	-0.013	0.014	0.000
C9	1.185	1.175	0.010	-0.009	0.000
C10	1.139	1.151	-0.012	0.012	0.000
TOTAL			0.002		0.0032
AVERAGE Da			0.0002		

Table 7
Student t test for Indirect Tensile Strength of Congrete

From the t-table,  $t_{(\beta,v)}$  can be determined where v = 10 - 1 = 9, and  $\beta = \text{significance level}$ .  $t_{(0.975,14)} = 2.626$ Since  $t_{\text{calculated}} < t_{(0.975,9)}$ , and lies between -2.626 and 2.626, therefore there is no significant difference between the experimental and predicted responses, H<sub>0</sub> is accepted, and H<sub>a</sub> is rejected. The model is confirmed to be adequate.

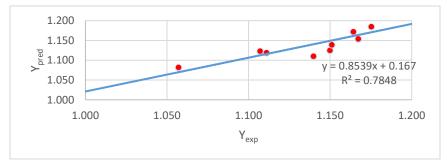


Fig. 4. Scatterplot of Predicted vs. Experimental Indirect Tensile Strengths

(27)

The  $R^2$  value of 0.7848 indicates that the experimental results are highly correlated to the predicted results. This is also an indication that the model is fit and adequate.

# 5. CONCLUSION

The Indirect Tensile strengths (between 1.082 and 1.211N/mm<sup>2</sup>) resulting from the different asphalt concrete mix ratios are within acceptable limits. The Marshal Design method carried out shows that the ingredients proportion were acceptable. As a result of these, a regression model has been generated from the resulting laboratory experiments using Sheffe's simplex theory. A two-tailed t-test was carried out, which confirmed the adequacy of the derived model with an R<sup>2</sup> value of 0.7848. The results also showed that Sheffe's simplex theory has been successfully applied to asphalt concrete.

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